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PATENT APPLICATION  
Docket No. 16056.7

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of )  
                        )  
                        Bauersachs et al. )  
                        )  
Serial No.:         Unassigned                      ) Art Unit  
                        ) unassigned  
Filed:             January 13, 2006                    )  
                        )  
Conf. No.:         Unassigned                      )  
                        )  
For:                 METHOD AND DEVICE FOR SHAPING      )  
                       WORKPIECES                            )  
                        )  
Examiner:         Unassigned                      )  
                        )  
Customer No.:     022913                            )

**PRELIMINARY AMENDMENT "A"**

Mail Stop AMENDMENT  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Dear Sir:

Prior to any examination on the merits, please enter this above-identified Preliminary Amendment "A" as follows:

**Amendments to the Specification** begin on page 2 of this paper.

**Amendments to the Claims** are reflected in the listing of claims which begins on page 6 of this paper.

**Remarks/Arguments** begin on page 17 of this paper.